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## Specification of appearance for SHINKOLITE™ MR

1. Description

a) Grade : SHINKOLITE™ MR

b) Color : Transparent c) Dimension : 1320×1120(mm)

2. Appearance

Fault	calculation limit	Numbers
Scratches	( ) Width: More than 0.03mm, Length: not specified	not allowed
	( ) Width: 0.015mm to 0.03mm,	less than 1 pieces
	Length: more than 3.0mm to less than 5.0mm	
	( ) Width: 0.015mm to 0.03mm, Length: less than 3.0mm	less than 5 pieces
	( ) Width: less than 0.015mm, Length: not specified	allowed
Foreign articles	( ) Size : More than 1.0mm <sup>2</sup>	not allowed
	( ) Size : More than 0.2mm <sup>2</sup> to less than 1.0mm <sup>2</sup>	less than 1 piece
	( ) Size : Less than 0.2mm <sup>2</sup>	allowed
Concave defects	( ) Size : More than 1.0mm <sup>2</sup>	not allowed
	( ) Size : More than 0.2mm <sup>2</sup> to less than 1.0mm <sup>2</sup>	less than 1 piece
	( ) Size : Less than 0.2mm <sup>2</sup>	allowed
Bubbles		not allowed

## 3. Comments

- a) When sheet dimension is different, above specification must be modified.
- b) Any defects even if they are within the specifications must not be allowed when they are observed continuously or periodically.
- c) Any cracks of the edge or within the sheet must not be allowed.

01-Oct-08 Mutsumasa Sasaki (Mr.)

Mitsubishi Rayon Co., LTD. MMA Technology Administration Office